



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D407-797-311
Job Sheet 204616



Part No: D407-797-311Job Qty: 2 pcs

Part Name: 206L Series / 407 Quick Release Heli-Access-Step™ High Gear - Fits LH or RH



Part Weight: 0 lbsStatus: NewPriority: Medium

Job Created: 12/16/19Job Tracking No:

Due Date: 1/16/20Created By: Marie Lajeunesse

Type: SOLDDescription:

Note: DWG REV A SHEET 9 IPP REV:A 11.08.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	2 pcs		1/16/20	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245893



Part: D407 - 797 - 311
Job No: 204616
Serial No/Batch: S245893
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH11-1 Issue 2, 5A, STC SR02996N

DAS
78
9-89

JAN 08 2020

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120 QC 4	2 pcs	1/16/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS
				QC 4 - 75	78
				QC 4 - 78	9-89 JAN 08 2020
130 Packaging 3-1 - Stock - B4B	2 pcs	1/16/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21 9-89 JAN 08 2020
135 DC - 1 - B4B	2 pcs	1/16/20	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 9-89 JAN 08 2020
140 QC 21 - FG	2 pcs	1/16/20	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 9-89
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - Identify and pack for shipping as per PPP D407-797-311					

135 - (Document Control) Photocopy bluefile & type labels per PPP D407-797-311 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4417-011	Q.R. Step Assembly (206L/407)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5244918
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4417-011	2	0	0
Part Specifications				
Specifications could not be found.				

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NCR No.

Job: _____		DISPOSITION			DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	

Date :	Sequence #:	QTY Affected :	MRB (QS1042)
Description Work Order Deviation		Disposition	

Completed By		Lead hand / Supervisor	
QC / QA Coordinator			

Root Cause		FAULT CATEGORY									
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐		Outside Tolerance ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Drawing ☐		Finish ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Part Lost/Missing ☐		Misread ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐					
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐					
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐					
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐					
Human Factors ☐		Other/Details:									

25.10.3 D407-797-101/-103 KITS

QTY -101	QTY -103	PART NUMBER	DESCRIPTION
X		D407-797-101	LIGHT WEIGHT LID KIT
	X	D407-797-103	HEAVY DUTY LID KIT
1	1	D2530	HANDLE ASSEMBLY
2	2	D2535	SPRING
2	2	D2537	BUSHING
1		D3915-041	BASKET LID ASSEMBLY (LIGHT WEIGHT)
	1	D3914-041	BASKET LID ASSEMBLY (HEAVY DUTY)
6	6	D3917-3	WASHER
2	2	D3953-9	GAS SPRING WASHER
1		D4307-265	PLACARD, MAX LOAD
	1	D4307-250	PLACARD, MAX LOAD
	2	AN3-16A	BOLT
2		AN3-20A	BOLT
3	3	AN4-12	BOLT (DRILLED)
	2	AN5-17A	BOLT
2		AN5-21A	BOLT
3	3	AN310-4	CASTELLATED NUT
2	2	AN310C4	CASTELLATED NUT
2	2	MS21042L3	NUT (OR MS21042-3)
2	2	MS21042L5	NUT (OR MS21042-5)
3	3	MS24665-151	COTTER PIN
2	2	MS24665-300	COTTER PIN
2	2	NAS1149C0432R	WASHER
6	6	NAS1149F0432P	WASHER
2	2	NAS1149F0563P	WASHER

25.10.4 D407-797-311 KITS

QTY -311	PART NUMBER	DESCRIPTION
X	D407-797-311	QUICK RELEASE HELI-ACCESS-STEP
1	D4417-011	Q.R. STEP ASSEMBLY



PPP

Part Number	D407-797-311	Box Part Number		Dimension	
Description	Heli-Access Step, LH/RH	Other Packaging			
		Logo Decals			

Packaging Instructions and Decal Placement

D407-797-311

D2729-4

D2729-3

PART	N/A
P/N	D407-797-311
DESC	Heli-Access Step, LH/RH
QTY	BXXXXXX
UNIT	Bel 206L/L1/L3/L4/407

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16/06/16

Revision: A
Date: 12.01.17

	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
HELI-ACCESS STEP, LH/RH	
P/N: D407-797-311	CHG001
B/N: BXXXXXX	
Design Patent No.: PENDING	